

a second tube inserted through, and extending distally from, said orifice inside said inflation lumen, said second tube having a length, a lumen therethrough, a proximal portion, an inside wall surface and an outside wall surface; and

a bonding region wherein said second tube outside wall surface is bonded to said first tube outside wall surface by re-flow of the first and second tube outside wall surfaces, said second tube inside wall surface being formed of a second, lubricious material for a majority of said second tube length, said first tube wall having a layer of a first, flexible material extending for a majority of said first tube length, said first material being different from said second material.